

From fracture tests on concrete specimens of different sizes peak loads have been recorded. The basic material properties known prior to these tests are :

Young's modulus =  $4.5 \times 10^6$  psi

Tensile strength,  $f'_t = 450$  psi ( $= f_u$ )

Maximum aggregate size,  $d_a = 0.5$  in., Unit weight = 145 pcf.

From the given peak loads  $P_u$  calculate  $\sigma_N$  for each specimen. Obtain the parameters,  $B$  and  $d_0$ , of the size effect law from linear regression analysis. Compute the values of fracture energy  $G_f$  and the effective length of the fracture process zone  $c_f$ . Determine brittleness number  $\beta$  for each size. Plot the size effect law along with the LEFM and strength criteria. Using the values of  $G_f$  and  $c_f$ , the R-curve can be formulated on the basis of size effect. Compute the load versus load-line deformation response of the three sizes of specimens. Check if the peak loads thus predicted are close to the test data. From the area under the load-deformation curves of each size find  $G_w$ , the fracture energy from the RILEM method.

Note : (1) Assume plane stress conditions.

(2) Take  $C_n = 1$ ,  $\sigma_N = P_u / bd$

Results should include :

Values for  $B$ ,  $d_0$ ,  $G_f$  and  $c_f$ .

Table showing  $P_u$ ,  $\sigma_N$  and  $(f_u/\sigma_N)^2$  for each specimen.

Table showing predicted peak loads and peak deformations, area under load-deformation curve,  $\beta$ ,  $G_w$  and  $G_w/G_f$  for each size.

Plots of (1) load-deformation diagrams of the three sizes of specimens together, (2) linear regression analysis  $\{X=d, Y=(f_u/\sigma_N)^2\}$ , (3) Size effect law along with the strength and LEFM criteria  $\{X=d/d_0, Y= \sigma_N/Bf_u \text{ both axes logarithmic}\}$  and (4)  $G_w/G_f$  versus specimen size,  $d$ .

Relevant Equations

Size Effect Law : 
$$\sigma_N = c_n \left( \frac{E' G_f}{g'(\alpha_0) c_f + g(\alpha_0) d} \right)^{1/2} = \frac{B f_u}{\sqrt{1 + \beta}}, \quad \beta = \frac{d}{d_0}$$

E' = E for plane stress and E' = E/(1-ν²) for plane strain.

Linear Regression :  $Y = AX + C, X = d, Y = (f_u/\sigma_N)^2, B = 1/\sqrt{C}, \text{ and } d_0 = C/A.$

$$G_f = \frac{B^2 f_u^2}{c_n^2 E'} d_0 g(\alpha_0), \quad c_f = \frac{d_0 g(\alpha_0)}{g'(\alpha_0)}, \quad f(\alpha) = \frac{K_I b \sqrt{d}}{P}$$

$$g(\alpha) = \{f(\alpha)^2\}, \quad g'(\alpha) = \partial g(\alpha)/\partial \alpha.$$

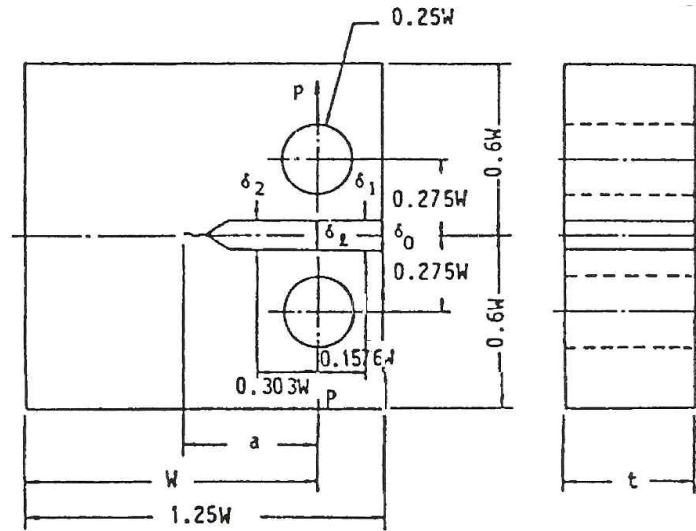
R-curve : 
$$R(c) = G_f \frac{g'(\alpha)}{g'(\alpha_0)} \frac{c}{c_f}, \quad \frac{c}{c_f} = \frac{g'(\alpha_0)}{g(\alpha_0)} \left( \frac{g(\alpha)}{g'(\alpha)} - \alpha + \alpha_0 \right)$$

Test Data

Specimen	Data to be analyzed by	Size, d (in)	Peak Loads, P <sub>u</sub> (lbs)
3-point bend d = b, b = t, α = A, s/b = 4, α <sub>0</sub> = 0.4, b = 1.5 in	Tuguldur 정한운	1.5	125, 129, 130
		3.0	208, 205, 210
		6.0	321, 317, 320
	이선민	2.0	155, 159, 160
		4.0	245, 249, 249
		8.0	377, 380, 381
	이후범 Mohammad	5.0	285, 287, 230
		10.0	430, 433, 431
		20.0	630, 625, 629
Compact Tension d = W, b = t, α <sub>0</sub> = 0.3, b = 1.5 in	이호재	2.0	220, 225, 223
		4.0	356, 352, 355
		8.0	535, 540, 539
	Syed 박지혁	2.5	260, 261, 265
		5.0	405, 408, 409
		10.0	608, 610, 611
	이정운	3.0	296, 294, 296
		6.0	455, 453, 459
		12.0	672, 680, 673

Compact Tension Specimen (CT)

- From "Stress Intensity Factors Handbook", Ed, Y. Murakami (1987)



(1) Stress Intensity Factor

[Reference] J.E. Srawley [1], [2]

[Method] Based on boundary collocation results

[Accuracy]  $\pm 0.5\%$  for  $0.2 \leq a/w \leq 1.0$

$$K_I = \frac{P}{tw^{1/2}} f_I(\alpha), \quad \alpha = \frac{a}{W}$$

$$f_I(\alpha) = \frac{(2 + \alpha)(0.886 + 4.64\alpha - 13.32\alpha^2 + 14.72\alpha^3 - 5.6\alpha^4)}{(1 - \alpha)^{3/2}}$$

(2) Displacements

Crack opening displacement at load line

[Reference] A.Saxena and S.J.Hudak, Jr. [3]

[Method] Neman's modified boundary collocation techniques

[Accuracy]  $\pm 0.5\%$  for  $0.2 \leq a/w \leq 0.975$

$$\delta_\ell = \frac{P}{E't} V_\ell(\alpha), \quad \alpha = \frac{a}{W}$$

$$V_\ell(\alpha) = \left( \frac{1 + \alpha}{1 - \alpha} \right)^2 (2.1630 + 12.219\alpha - 20.065\alpha^2 - 0.9925\alpha^3 + 20.609\alpha^4 - 9.9314\alpha^5)$$

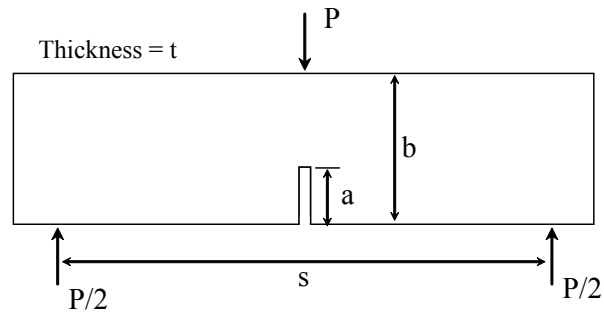
### THREE-POINT BENDING SPECIMEN

- From "The stress Analysis of Cracks Handbook" Tada, Paris & Irwin (1985)

#### (1) Stress Intensity Factor

$$\sigma = \frac{6M}{tb^2} \quad (M = \frac{Ps}{4})$$

$$K_I = \sigma \sqrt{\pi a} F(a/b)$$



For  $s/b = 4$ , the following approximate formula is valid for any  $a/b = A$  within 0.5%

$$F(a/b) = \frac{1}{\sqrt{\pi}} * \frac{1.99 - A(1-A)(2.15 - 3.93A + 2.7A^2)}{(1+2A)(1-A)^{3/2}}$$

Reference : Srawley 1976

#### (2) Additional Load Point Displacement due to Crack

$$\Delta_{crack} = \Delta$$

following formula has better than 1% accuracy for and  $a/b$ .

$s/b = 4$  :

$$V_2(a/b) = \left( \frac{a/b}{1-a/b} \right)^2 \{ 5.58 - 19.57(a/b) + 36.82(a/b)^2 - 34.94(a/b)^3 + 12.77(a/b)^4 \}$$

Method : Paris's equation (Paris 1957) (See Appendix B)

Reference : Tada 1973